



BIOLUBE

The home of Lubie® saw lubricating systems and Lubie lubricants.

TECHNICAL DATA SHEET

Lubie 329 CARBIDE GRINDING COOLANT

DESCRIPTION:

Lubie 329 is a dilutable “soft” synthetic coolant concentrate with the same low-cobalt leaching properties as Lubie 325 but with added ingredients for sensitive skin. For extra protection against cobalt leaching, the Lubie 329 will offer extended cobalt protection. This coolant provides a clean performance, effective cooling, premium lubrication, and improved tool and sump life.

TYPICAL SPECIFICATIONS:

APPEARANCE Clear
 pH @ 5% 9.3-9.7
 SPEC. GRAVITY 1.040-1.060
 VISCOSITY Water thin (0)

BENEFITS:

- Designed for sensitive skin
- Performs a wide variety of machining operations
- Low cobalt-leaching properties
- Excellent chip removal
- Built in rust protection

REFRACTOMETER READINGS:

CONCENTRATION %:	1.0	3.0	5.0	7.0	9.0	11.0	13.0	15.0	17.0	20.0
READING:	0.4	1.2	1.9	2.6	3.3	4.1	4.8	5.5	6.2	7.2

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