



BIOLUBE

The home of Lubie® saw lubricating systems and Lubie lubricants.

TECHNICAL DATA SHEET

Lubie 312 MACHINING & GRINDING COOLANT

DESCRIPTION:

Lubie 312 is a synthetic machining and grinding coolant designed for a variety of tool room operations. It is formulated for cleanliness, long sump life, rust inhibition, and extra lubricity.

Lubie 312 rejects tramp oil which promotes system cleanliness and biostability. Lubricity additives promote smooth surface finish, improved tool life, and greater metal removal rates. Typical dilution ratios range from 5%-10% for grinding and general purpose work and 10%-15% for heavier work, including drilling and tapping.

TYPICAL SPECIFICATIONS:

APPEARANCE Blue/Clear
 pH @ 5% 9.2-9.7
 SPEC. GRAVITY 1.063
 5% CICT. No Rust

BENEFITS:

- Performs a wide variety of machining operations
- Improves finish on knives, blades and sump life
- Premium lubricity
- Rust protection built in

REFRACTOMETER READINGS:

CONCENTRATION %:	1.0	3.0	5.0	7.0	9.0	11.0	13.0	15.0	17.0	20.0
READING:	0.4	1.1	1.8	2.5	3.2	3.8	4.5	5.2	5.9	6.8

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